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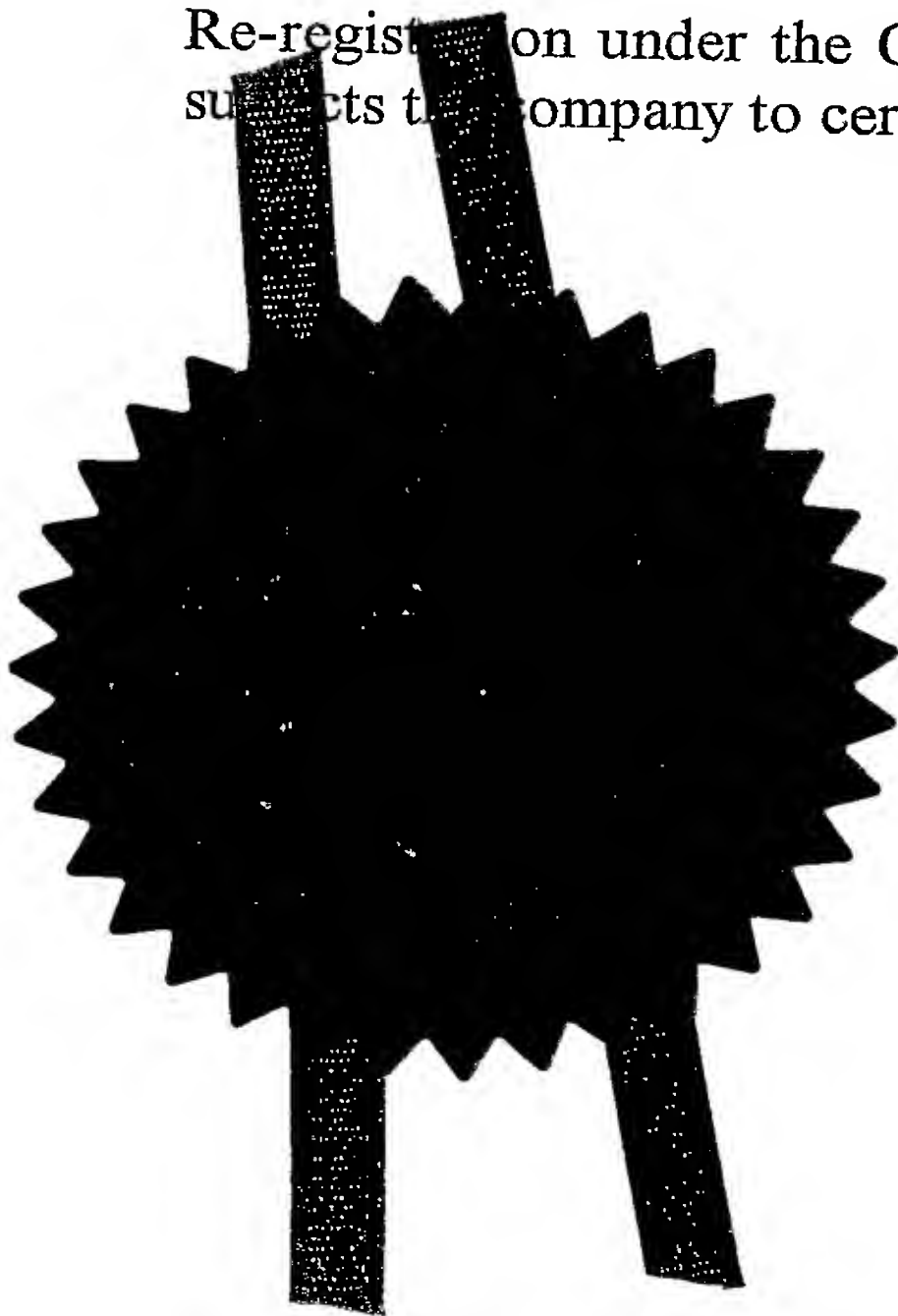
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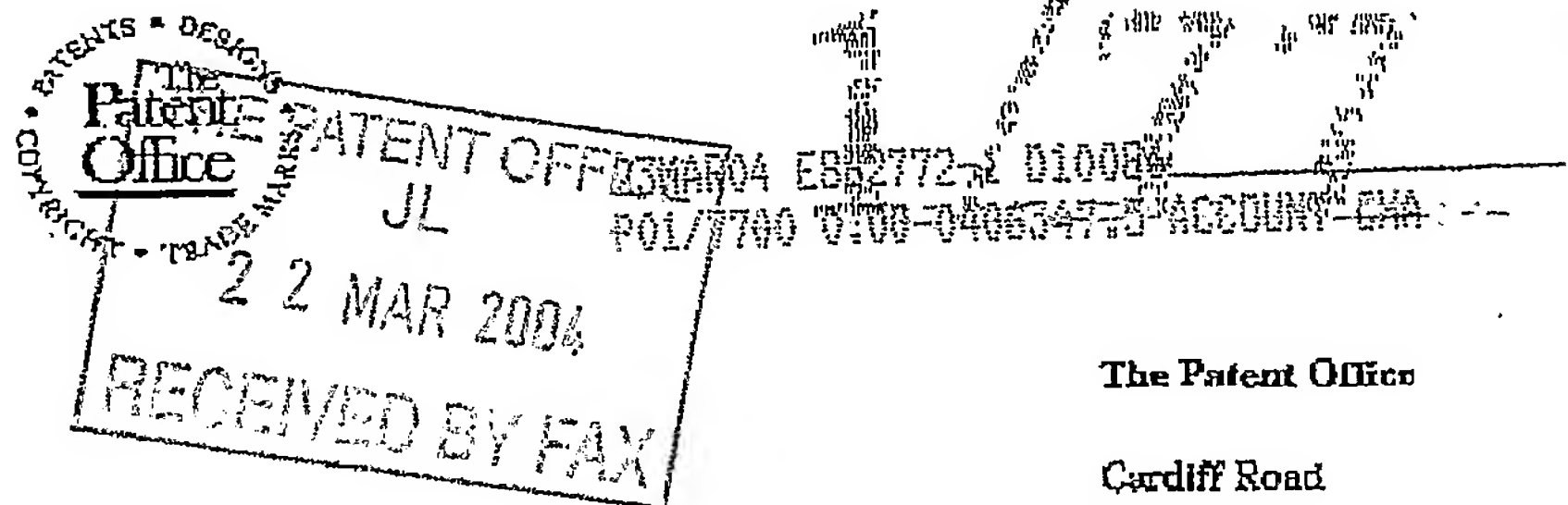
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Patents ADP number (if you know it)

8833238001

If the applicant is a corporate body, give the country/state of its incorporation

Germany

4. Title of the invention

Aerobic Waste Treatment System

5. Name of your agent (if you have one)

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0098488 22-Mar-04 04:39

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0098488 22-Mar-04 04:39

CAG-03/002 - Description
COMP-ANY GmbH

22 March 2004
page 1/19

TITLE OF THE INVENTION

Aerobic Waste Treatment System

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FIELD OF THE INVENTION

The invention relates to an aerobic waste treatment system.

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BACKGROUND TO THE INVENTION

Composting is a type of aerobic waste treatment process. It is a process by which organic matter is broken up through microorganisms and leads to an end product "compost" which can be used for soil improvement or as fertiliser. It is one approach to deal with organic waste accruing in households or in industrial production, e.g. meat or fish processing. Known approaches for the disposal of organic waste are waste incineration or land filling. In the past few years, the legislature has required that organic waste must be treated prior to disposal in landfills or incineration. Aerobic waste treatment systems have been known for a long time and can be found in small scale versions, e.g. as compost heaps in gardens, or as large scale industrial composting sites. The composting system can also be used to decrease the volume of waste material prior to land filling. Another type of aerobic waste treatment system involves soil remediation.

25 The increasing world population leads to the creation of more waste matter, including organic waste. More people require more food and there is therefore also an increasing requirement for soil improvement and fertilisers, such as compost.

Aerobic waste treatment processes such as composting, organised as businesses, need to maximise their profit. Commercial operators receive – usually from local authorities or

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from the waste producers themselves – their income from gate fees for disposing of the waste. The operators can also sell the end product as a fertiliser. Maximisation of their profit comes from optimising the through-put of the waste treatment process, increasing the amount of compost produced and improving the quality of the compost. This is
5 achieved by providing the microorganisms with the best possible environment to break down the organic waste.

For the operation of industrial aerobic waste treatment sites, both stationary and portable composting systems are known in the art. Both of these types of industrial aerobic waste
10 treatment systems have to provide for emission reduction through minimisation of dust, bio-aerosol and odour. The industrial composting sites have to be adapted to large quantities of organic waste while keeping cost as low as possible. For economically efficient operation of the industrial composting site, the time required to set up the composting system has to be kept short. This is particularly important for transportable
15 composting systems to keep the downtime of the composting system low. It is therefore desirable to provide for an easy transportation of parts and a quick set-up of the portable composting systems.

Typical stationary industrial systems such as shown in Fig. 5 for outdoor composting
20 comprise an aeration system, a control unit and a flexible (textile) enclosure. They often also comprise a massive concrete wall. A power shovel heaps organic waste against the massive concrete wall and this wall is therefore known as push wall. This procedure allows the efficient handling of large amounts of organic waste. Deployment mechanisms for the deployment of covers over the waste heap are often arranged on the concrete wall
25 to provide a minimum height for the cover handling with minimum mechanical stress to the covers. The arrangement of these deployment mechanisms can be difficult and take a lot of time, particular when only limited equipment is available and when weather conditions are unfavourable. Only one side of the push wall can be used to heap the organic waste against, as ventilation and control equipment is placed on the other side of
30 the push wall.

The push wall may also serve for other purposes not related to the heaping of the organic waste. For example, the push wall can act as a fence or screen the composting site from view.

- 5 The set-up of such a stationary composting site involves costly and time-consuming construction work, such as the preparation of foundations and concreting. There may also be a requirement to obtain planning permission from the local authority which can be time-consuming and expensive. The stationary composting site described above is obviously not portable which means that it cannot be moved from site to site as the need
- 10 arises. As a result, a substantial investment in capital equipment must be made which is lost should the site be moved to other premises.

Portable composting systems are known both as outdoor and indoor solutions.

- The US patent US-B-6 383 803 (portable composition system with reconfigurable air flow)
- 15 describes an assembly of an air blower, a suction manifold, a discharge manifold, and ventilation (pile) manifolds which can be transported to a composting site and set up. Compost heaps can be equipped with the ventilation manifolds for a controlled aeration of the compost heaps.

- 20 The heaping up of organic waste on a planar field, as shown in Fig. 1 of US-B-6 383 803, is much less effective and more time-consuming than heaping the organic waste against a push wall. The use of the push wall leads to increased space efficiency (i.e. more volume of waste can be processed in the same area).

- 25 Portable composting systems can also be designed as indoor systems. To protect the environment and to provide stable process conditions the compost is processed within a closed container. A mobile modular system for composting making use of freight containers is known. The German patent DE-C-198 33 624 (processing of organic waste material) teaches an assembly of modules containing a mobile processing container. The
- 30 organic waste is reduced in the container to a substrate for further processing or for deposition at a dump. The equipment for the composting process comprises a modular

assembly which is used to conduct the process stages of initial aeration, anaerobic fermentation, water removal and drying within a mobile processing container. This processing container is termed a bio select percolator (BSP). The processing container comprises energy and supply facilities for the composting process. In a preferred
5 embodiment the BSP is a modified standard 20 foot freight container. Note that although the original document says 20 inch freight container it is clear from the context that a 20 foot freight container is meant. The freight container is equipped with transport hooks, a system for active water extraction and for suction ventilation, perforated side walls, a base for a passive water extraction and a pressure ventilation system.

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As the composting process is carried out within the 20 foot freight container, the system described in this German '624 patent is not adapted to large scale composting as desired in outdoor systems. The volume of organic waste composted is limited by the freight container volume. The manufacturing costs for the compost exceed the manufacturing
15 costs for compost produced by outdoor composting systems.

A way of dealing with problems arising from emissions as dust, bio-aerosols and odour in outdoor systems and also a way to provide a more stable process environment is the use of covers for covering the outdoor compost heap. By enclosing the compost with a cover
20 a method for an outdoor in-vessel composting is provided. The covers can be air permeable or air impermeable. There are different systems known for composting which employ covers over the compost heap. For example the European patent application EP-A-0 863 856 describes a composting system having an area for containing a mass of compostable material and a weatherproof cover. The weatherproof cover can be
25 conformable to the mass of compostable material and protects the compostable material from environmental factors. The weatherproof cover defines a composting environment in which environmental conditions may be controlled during the composting process. The weatherproof cover is air impermeable according to the description of this patent application.

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In the German patent DE-C-42 31 414 an air permeable cover material for compost heaps is described. The cover described in DE-C-42 31 414 comprises an air permeable but water impermeable membrane.

- 5 No reference is made in the documents EP-A-0 863 856 and DE-C-42 31 414 to the use of a push wall which would increase the efficiency of the composting site.

- One of the problems with covers for aerobic waste treatment systems is the size of the covers. Large organic waste heaps require substantial covers which can no longer be easily moved because of their weight. It is technically possible to construct a large cover out of many smaller pieces being joined together. This requires additional time and effort. Therefore large covers are preferably used for industrial aerobic waste treatment. Large covers can only be handled easily if a mechanical deployment apparatus is used. The deployment apparatus works best if placed at a level higher than the top of the waste heap as this avoids mechanical stress due to resistance between the cover and the waste heap. Therefore the deployment apparatus is mounted on the push wall against which the organic matter is heaped. A static concrete push wall cannot be moved from site to site and therefore is an unsuitable investment for temporary operations. As a result the combination of a movable push wall allowing the use of a high mounted deployment apparatus for easy handling of the large cover is an optimal technical and economically most efficient aerobic waste treatment system.
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OBJECTS OF THE INVENTION

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It is therefore an object of the invention to provide an easy to set up efficient aerobic waste treatment system.

- It is therefore a further object of the invention to provide an efficient mobile aerobic waste treatment system.
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CAG 03/002 - Description
COMP-ANY GmbH

22 March 2004
page 6/19

It is therefore a further object to provide an easily transportable aerobic waste treatment system.

These and other objects are solved by providing an aerobic waste treatment system
5 having a movable push wall. In use, the waste is heaped against this movable push wall. The waste can be covered with a removable flexible enclosure, preferably, by using an electrically driven deployment apparatus mounted on the push wall.

The use of the movable push wall in the aerobic waste treatment system allows for a
10 space efficient operation of the site, similar to typical stationary composting sites. In addition the movable push wall enables the aerobic waste treatment site to be set up within a short time and so lowers the cost of ownership for the operation of the aerobic waste treatment site. This is particularly advantageous when a site has to be set up to cope with seasonal variations, e.g. during fruit picking, and avoids the investment required to
15 set up a permanent site. It is also possible for the system of the invention to be used in areas of emergency, such as war zones or areas of humanitarian crisis, in which waste disposal systems are urgently required to reduce, stabilise and sanitise the amount of organic waste and as a result reduce the spread of epidemic diseases and infections. When the system is no longer required it can be dismantled and re-assembled elsewhere.

20

The aerobic waste treatment system of the current invention has further the advantage that it can be set up on a trial basis to allow an operator to test the technology without a great deal of investment. This may also be advantageous in areas in which extreme weather conditions are met and in which the system must be tested for suitability or for
25 adjustment of the operating conditions. Moreover, transport of the waste is reduced because the aerobic waste treatment system of the current invention can be set up near the sites of waste production.

One advantage of the flexible enclosure is its flexibility regarding dimensions which can
30 be changed, e.g. by lengthening or widening to cope with additional amounts of waste. This allows peaks in the amount of waste delivered to be catered for. It is also possible to

CAG 03/002 - Description
COMP-ANY GmbH

22 March 2004
page 7/19

adjust the dimensions so that different components of the waste heap are processed for different lengths of time. This is particularly useful for certain types of waste, such as grass cuttings collected during the summer period or when the composition of the waste has been changed. Finally the variation in the dimensions of the flexible cover enables
5 different parts of the waste heap to have different additives added to ensure that the treatment process works more reliably and emissions are reduced.

The movable push wall can be realised by modular elements which can be linked together and form the push wall. This is advantageous when the amount of waste to be treated is
10 initially unknown or fluctuates a lot due to seasonal variations (e.g. fish catch). The system of the invention can be easily expanded (or contracted) as and when required.

An easy to set up aerobic waste treatment system is also enabled by providing a container comprising a push wall and being stationary after set up of the aerobic waste treatment
15 system. This has the advantages of both a mobile and a static system without the disadvantage of a stationary system in case of change of location.

In a preferred embodiment the movable push wall is transportable. A transportable push wall allows for an easy transport of the aerobic waste treatment system from one place to
20 another and fast and reliably, independent from weather conditions on-site set up of the aerobic waste treatment system, as discussed above.

In a further preferred embodiment of the aerobic waste treatment system the movable push wall comprises a part or parts of one or more containers. Containers, in various
25 forms, as elements of the push wall can help to solve different problems in setting up aerobic waste treatment sites. A push wall comprising a container does not need a strong foundation like, for example, a concrete wall. A container can act as means of transportation for parts of the aerobic waste treatment system and stay on site as push wall element later on. This is particularly useful in emergency areas when the aerobic
30 waste treatment system has to be set up quickly. Furthermore a container can be used as

CAG 03/002 - Description
COMP-ANY GmbH

22 March 2004
page 8/19

service area and provide space for electrical equipment as it is part of the push wall. This protects the equipment from adverse environmental influence, theft or vandalism.

- 5 The invention furthermore discloses a process for setting up an aerobic waste treatment site by assembling the movable push wall. In a further preferred embodiment the process of setting up an aerobic waste treatment site comprises carrying equipment for the aerobic waste treatment site to the aerobic waste treatment site in one or more containers. Parts of the one or more containers can then be used as push wall for the waste heap.

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DESCRIPTION OF THE DRAWINGS

Fig. 1: Container with cover deployment apparatus and ventilation manifold

Fig. 2: Container with waste heap

- 15 Fig. 3: The aerobic waste treatment system

Fig. 4 a) to d): Setting up of the aerobic waste treatment system

Fig. 5: A prior art composting system

DETAILED DESCRIPTION OF THE INVENTION

Fig. 1 shows a freight container (10) situated on a paved area (130). The freight container is preferably a 40 foot ISO freight container. A deployment apparatus (30) for a removable flexible enclosure which in this embodiment is a cover (70) is arranged on a top side (140) of the container (10). The cover (70) is preferably liquid-tight (e.g. watertight) but gas-permeable (e.g. air-permeable). One or both sidewalls of the container are reinforced by an adapted, mounted container base plate and thus form a strong push wall (20). A ventilation manifold (40) for ventilation of the waste heap is laid on the paved area (130) and connected to a ventilator (50) in the container (10). Instead of a paved area (130), a tarpaulin made, for example, from high density polyethylene or PVC can be laid on the surface of the ground. The paved area (130) could be a concrete or tarmac floor.

Containers such as typical freight containers, for example the so-called ISO containers, are a preferred building element for the push wall (20). ISO containers are standardized freight containers constructed according to any ISO standard, such as the DIN ISO 668 standard. Such containers allow for an easy handling, stacking and transportation. A preferred freight container for this invention is the 40 foot ISO container 1AAA (according to DIN ISO 668).

As discussed with respect to the prior art above, to support the mechanical load of the heaped up waste heap in the past a foundation for a narrow wall had to be built. The container with the broad container base is able to cope with such a mechanical load without preparing the foundation in advance.

The freight containers (10) are per se transportable. For transporting the components of the waste treatment system to or from the site, the freight container (10) of the invention has the advantage of being a transport unit. In the transport unit, components such as the cover (70) and the deployment apparatus (30) can be stored.

CAG 03/002 - Description
COMP-ANY GmbH

22 March 2004
page 10/19

Fig. 2 shows the freight container (10) of Fig. 1 of the operating aerobic waste treatment system. Waste (such as organic waste or other matter) is heaped against the push wall (20) and over the ventilation manifold (40) to form a waste heap (60). The waste heap (60) has been heaped against the push wall (20) by a power shovel. The waste heap (60) measures
5 approximately 5 to 8 m at the base of the push wall, has a length of up to 50 m and a height of up to 2.5 m. It should be noted that the waste could also be contaminated soil collected from soil remediation projects.

In operation of the aerobic waste treatment site the freight container (10) can fulfil a
10 variety of further purposes. The aerobic waste treatment site may need electrical equipment such as data processing equipment (shown as 100 on Fig. 3) and/or ventilation equipment (50). These types of equipment can be installed within the freight container (10) and are thus weather protected. The ventilation equipment (50) can be sound isolated in the freight container (10) to reduce noise in the environment. Installation of the
15 equipment can be done prior to on-site installation of the freight container (10). For operation of an industrial aerobic waste treatment site it may be necessary to have a service room (80) for staff. The freight container (10) provides enough space for integrating a service room (80) for the staff.

20 Electrical equipment is installed within the freight container (10) as shown in Fig. 3, including a switch cabinet, not shown in the figure, with fuses and terminal blocks. There is data processing equipment (100) such as computers analog/digital and digital/analog converters and there are controllers also present within the freight container (10). A generator and/or solar cell panels (not shown in the figure) can also be provided to ensure
25 that the waste treatment process can operate independently of mains electricity. An area of the freight container (10) is a service room (80) for staff. This service room (80) is equipped with a desk and a chair and is also heatable. The freight container (10) has a compartment for the ventilator shown in Fig. 1 which is built in a sound insulating manner. All this equipment has been installed in the freight container (10) prior to
30 transporting the freight container (10) to the paved area (130).

CAG 03/002 - Description
COMP-ANY GmbH

22 March 2004
page 11/19

The waste heap (60) in Fig. 3 is covered with the cover (70) which is gas permeable and/or liquid proof and air is blown into the waste heap (60) by the ventilator (50). Air can be blown into the waste heap (60) either by laying ventilation pipes onto the paved area (130) or by using pre-installed ventilation channels laid into the floor. Testing probes (90) for parameters, such as oxygen content, temperature and humidity, are inserted into the waste heap (60). The testing probes (90) deliver testing probe data for the oxygen content, the temperature and the humidity in the waste heap (60). The data processing equipment (100) monitors and controls the aerobic waste treatment process by processing the testing probe data. The edges of the cover (70) are held down using a hose, such as a fire hose, which has been filled with water or a frost resistant liquid and which is attached to grips at the rim of the cover to prevent its rolling.

After completion of the aerobic waste treatment process, which can be assessed by the testing probe data monitored and recorded with the data processing equipment (100), the cover (70) is coiled up by the deployment apparatus (30). The coiling up can be done with the help of an electric motor and the compost can be subsequently further processed

During transport of the aerobic waste treatment system the deployment apparatus (30) for the cover (70) and the cover (70) itself have been fixed in the freight container (10) with specially adapted mountings. The adapted base plate has been fixed already on one or both sides (20) of the freight container (10).

Fig. 4 shows the main stages of setting up the new aerobic waste treatment site. In Fig. 4 a) the freight container (10), which has been carried by a freight vehicle (110), is placed – if necessary using a crane – on an area, such as the paved area (130). Equipment such as the switch cabinet, the ventilation equipment (50) and the data processing equipment (100) has been pre-installed in the container (10) on a manufacturing site for preassembling the freight container (10). This occurs before the freight container (10) is transported to the aerobic waste treatment site. Further equipment such as the ventilation manifold (40) and the deployment apparatus (30) for the cover (70) have been transported to the aerobic waste treatment site in the freight container (10). Fig. 4 b) shows the removal of the

CAG 03/002 - Description
COMPANY GmbH

22 March 2004
page 12/19

- deployment apparatus (30) from the freight container (10) by a fork lift (120). In Fig. 4 c) the deployment apparatus (30) is lifted by the fork lift (120) onto the top side (140) of the freight container (10) and can then be fixed on the freight container (10) by use of pre-installed rails or frame. Fig. 4 d) shows the assembly of the ventilation manifold (40).
- 5 The ventilation manifold (40) can be transported in the freight container (10) disassembled in parts (150), thereby fitting in the freight container (10). The disassembled parts (150) of the ventilation manifold (40) are removed from the freight container (10), distributed on the paved area (130), reconnected to each other and connected to the ventilator (50).

~~SAS-03/002~~ - Description
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~~22-March-2004~~
page 13/19

List of reference numbers

10	Container
20	Push wall
30	Deployment apparatus
40	Ventilation manifold
50	Ventilator
60	Waste heap
70	Cover
80	Service room
90	Testing probes
100	Data processing equipment
110	Truck
120	Fork lift
130	Paved area
140	Top side of the container
150	Disjointed parts of the ventilation manifold

Claims

1. An aerobic waste treatment system comprising a movable push wall (20) and, in use, waste heaped against the movable push wall (20), the waste being coverable with a removable flexible enclosure (70).
- 5 2. The aerobic waste treatment system according to claim 1, whereby the movable push wall (20) is transportable.
3. The aerobic waste treatment system according to claim 1 or 2, whereby the movable push wall (20) is modular.
- 10 4. The aerobic waste treatment system according to any of the above claims, whereby the movable push wall (20) comprises one or more parts of one or more containers (10).
- 15 5. An aerobic waste treatment system comprising one or more containers (10) with a container push wall (20) and, in use, waste heaped against the container push wall (20), the waste being coverable with a removable flexible enclosure (70).
6. The aerobic waste treatment system according to any of the claims 1 to 5, whereby a deployment apparatus (30) for the removable flexible enclosure (70) is arranged on the movable push wall (20).
- 20 7. The aerobic waste treatment system according to any one of the claims 4 and 5, whereby a deployment apparatus (30) is arranged on the one or more containers (10).

8. The aerobic waste treatment system according to any of the claims 4 and 5,
whereby a deployment apparatus (30) is arranged in the one or more containers
(10).
- 5 9. The aerobic waste treatment system according to any of the above claims,
whereby the removable flexible enclosure (70) is a cover.
- 10 10. The aerobic waste treatment system according to any of the above claims,
whereby the removable flexible enclosure (70) is liquid tight and/or gas-
permeable.
11. The aerobic waste treatment system according to any of the above claims,
whereby in use the waste heap (60) is covered by a removable flexible
enclosure (70).
12. The aerobic waste treatment system according to any of the above claims,
whereby the movable push wall (20) or the container push wall (20) comprises
at least part of a reinforced wall of a container (10).
- 15 13. The aerobic waste treatment system according to claim 12, whereby the
reinforced wall comprises a container base plate mounted on a wall of the
container.
14. The aerobic waste treatment system according to any of the claims 4 to 13
whereby the container (10) houses electrical equipment.
- 20 15. The aerobic waste treatment system according to any of the claims 4 to 14
whereby the container (10) houses ventilation equipment
16. The aerobic waste treatment system according to any of the claims 4 to 15
whereby the container (10) houses a service area.

17. The aerobic waste treatment system according to claim 16, whereby the service area is a service room (80).
18. The aerobic waste treatment system according to any of the above claims whereby the container (10) is an ISO container.
- 5 19. The aerobic waste treatment system according to claim 18 whereby the reinforced wall comprises a base plate of an ISO container mounted on a wall of an ISO container.
- 10 20. The aerobic waste treatment system according to any of the above claims whereby the container (10) is adapted to transport the deployment apparatus (30).
21. The aerobic waste treatment system according to any of the above claims, whereby the container (10) is adapted to transport the removable flexible enclosure (70).
- 15 22. The aerobic waste treatment system according to any of the above claim, further comprising a substantially impermeable surface on which the waste, in use, is heaped.
23. The aerobic waste treatment system according to claim 22, wherein the substantially impermeable surface is a tarpaulin.
- 20 24. A container (10) adapted to allow the heaping of waste against a wall of the container (10).
25. The container (10) according to claim 24 whereby the container is an ISO container comprising one or more ISO container base plates mounted on one or more walls of the container (10).

CAG 03/002 - Claims
COMP-ANY GmbH

22 March 2004
page 17/19

26. A process of setting up or operating a waste treatment site by assembling a movable push wall (20) and heaping waste against the movable push wall (20).
27. The process of setting up or operating a waste treatment site according to claim 26 by mounting a deployment apparatus (30) for a removable flexible enclosure (70) on the movable push wall (20).
28. The process according to any of the claims 26 and 27, comprising a step of covering the waste with the removable flexible enclosure (70).
29. The process according to claim 28, wherein the step of covering and uncovering the waste comprises deploying the removable flexible enclosure (70) using the deployment apparatus (30).
30. The process according to claim 29, further comprising a step of weighing down sides of the removable flexible enclosure (70).
31. The process according to any one of the claims 26 to 30 further comprising a step of ventilating the heap.
32. The process according to any one of the claims 26 to 31, further comprising the creation of a substantially impermeable surface.
33. A process of setting up a waste treatment site by carrying equipment for the waste treatment site in one or more containers (20).
34. The process of setting up a waste treatment site in which one or more parts of the one or more containers (20) are push walls for the heap (60).
35. The process of setting up a waste treatment site according to claim 33 or 34 by reinforcing one or more walls of the container (10).

CAG 03/002 - Claims
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22 March 2004
page 18/19

36. The process of setting up a waste treatment site according to claim 35 by mounting one or more ISO container base plates on walls of one or more ISO containers.

CAG 03/002 - Abstract
COMP-ANY GmbH

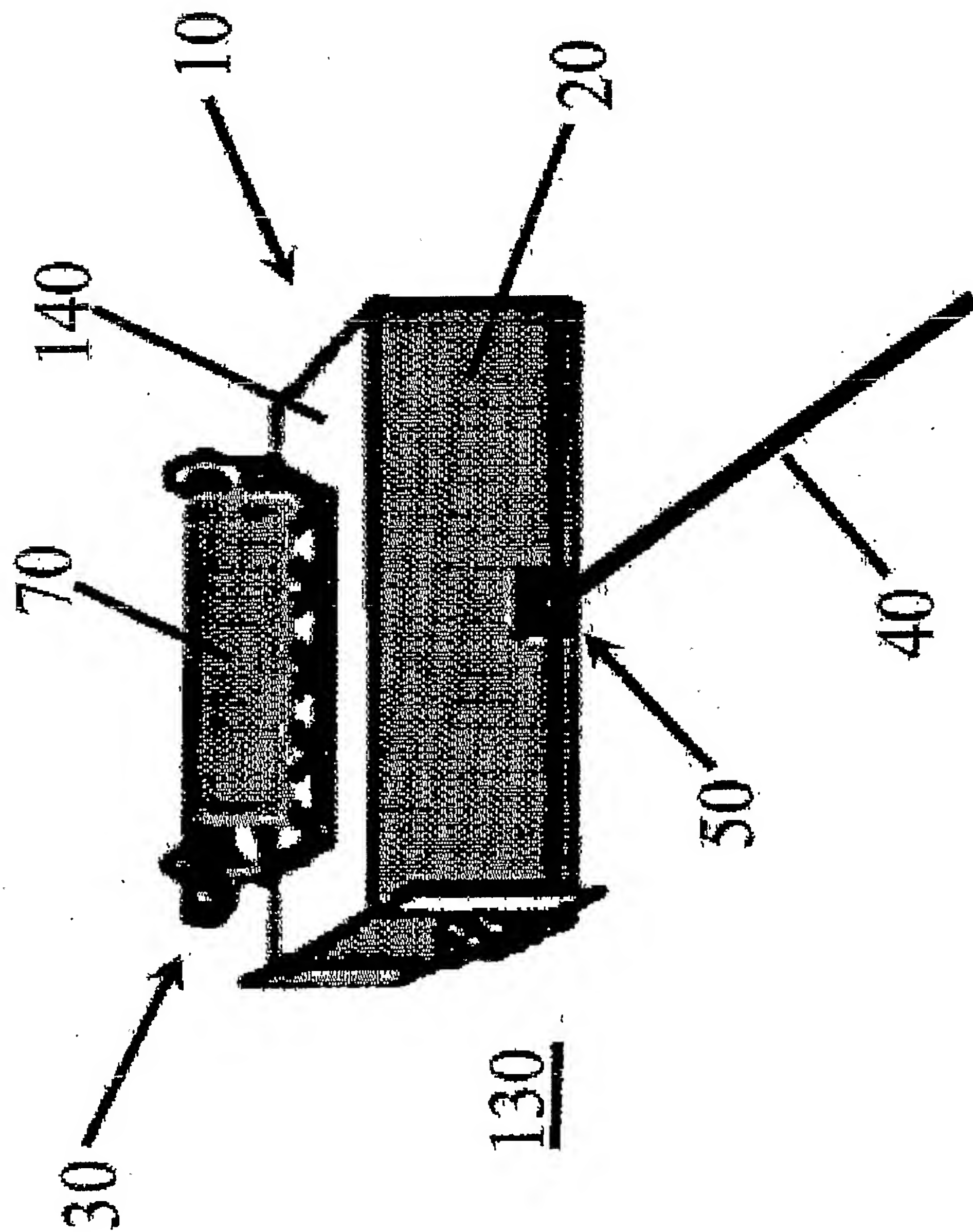
22 March 2004
page 19/19

ABSTRACT

An aerobic waste treatment system, such as a composting system, comprising a movable push wall 20. The movable push wall 20 is preferably part of a container 10. In use of the aerobic waste treatment system, waste is heaped against the movable push wall 20 to build a waste heap 60. The waste is coverable with a removable flexible enclosure. The removable flexible enclosure is preferably a liquid-tight but gas-permeable cover 70. A deployment apparatus 30 for covering or uncovering the waste heap 60 with the removable flexible enclosure can facilitate the handling of the removable flexible enclosure.

Fig. 2 for publication with the Abstract

Fig. 1



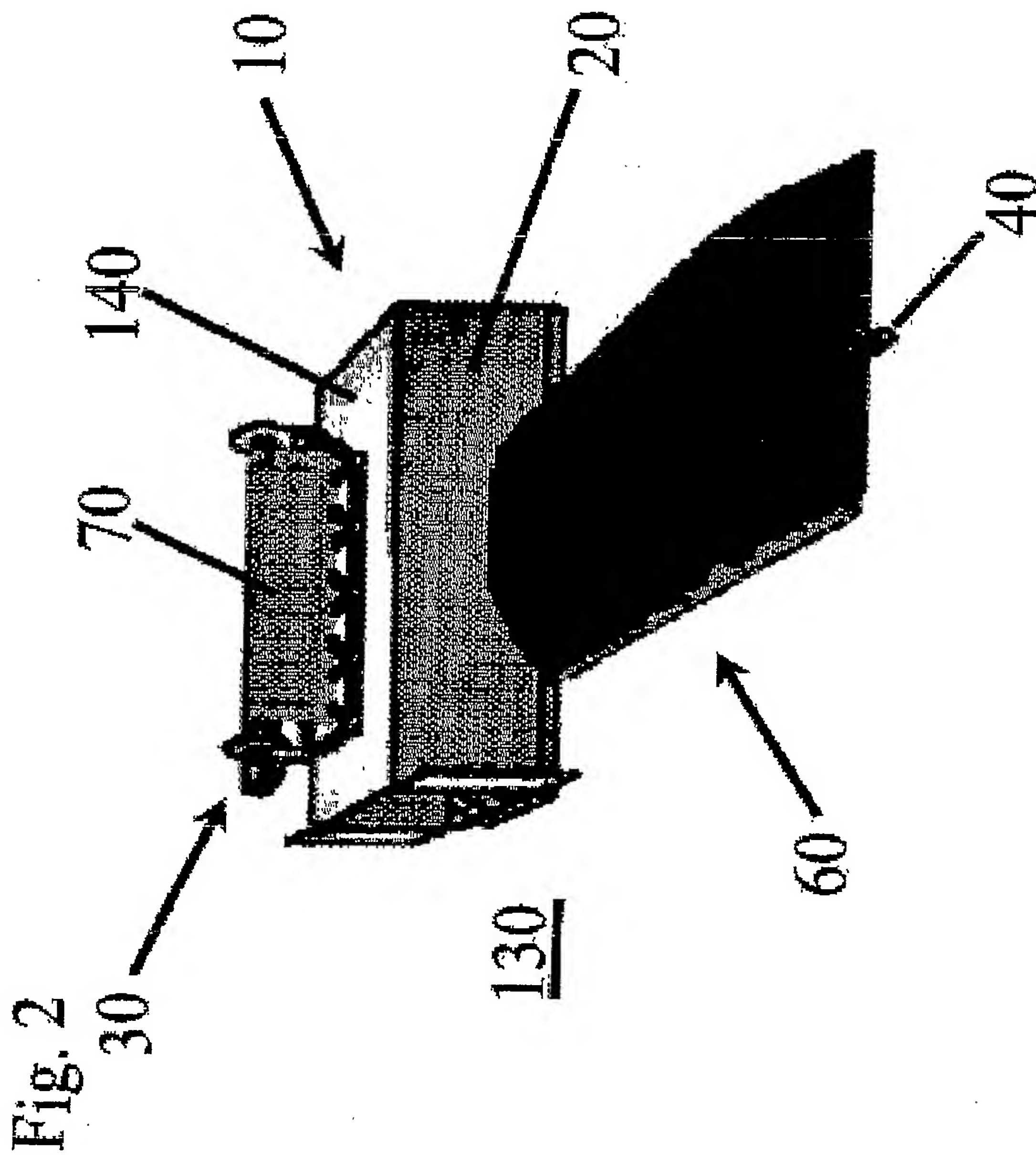
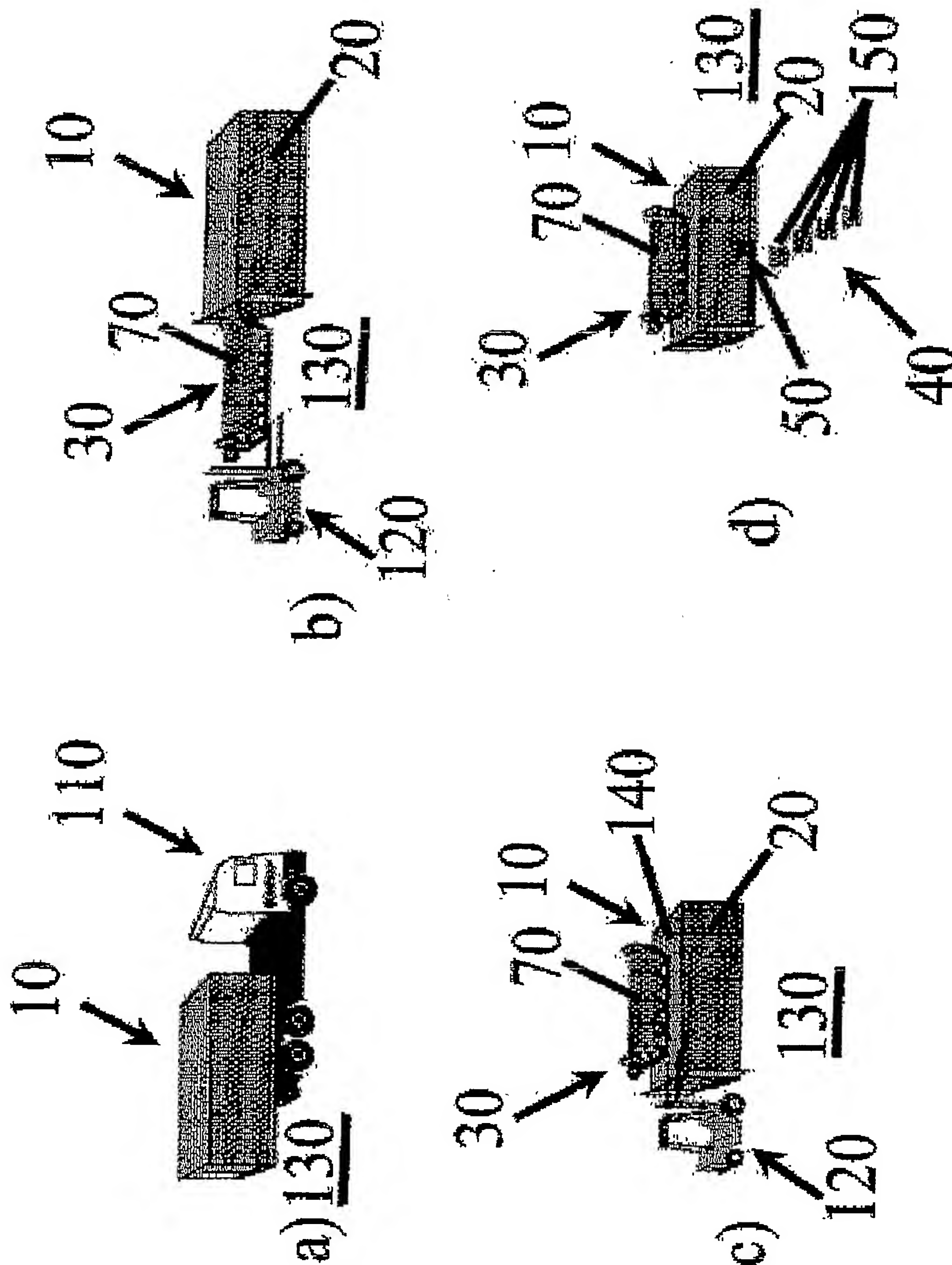


Fig. 4



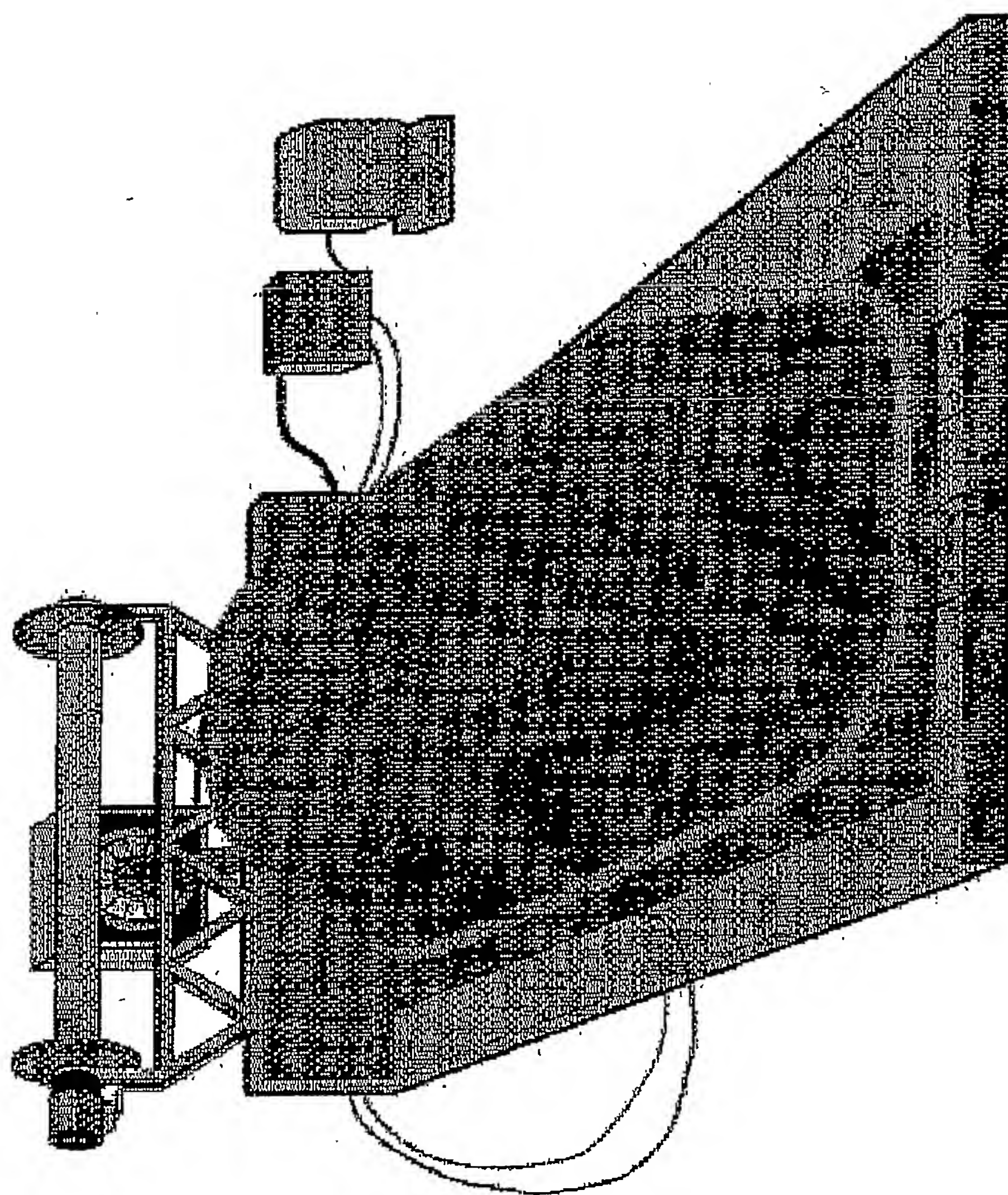


Fig 5

